

Operating instructions

fan

- BV 301-3
- BV 501-3



BV 501-3



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Foreword

Dear Customer,

Thank you very much for purchasing the fan.

 Workshop products offer the highest level of quality, technically optimal solutions and are convincing through outstanding value for money. Continuous development and product innovation guarantees up-to-date technology and security at all times.

Before commissioning, read these operating instructions thoroughly and familiarize yourself with the fan. familiarize yourself with the device. Also ensure that all persons operating the device always familiarize themselves with it beforehand. Have read and understood the operating instructions. Keep these operating instructions carefully in the area of the fan.

information

The operating instructions contain information on safe and proper installation, operation and Fan maintenance. Consistent adherence to all instructions in this manual ensures proper operation. The safety of people and machines.

The manual defines the intended purpose of the fan and contains all the necessary information for economical operation and a long service life.

The Maintenance section describes all maintenance work and functional tests that the user must perform. must be carried out regularly.

The illustrations and information contained in this manual may be subject to change.

The current construction status of your fan may differ. As a manufacturer, we are constantly striving for improvement and

We strive to renew our products, therefore changes can be made without this

will be announced in advance. The illustrations of the fan may differ in some details from the actual product.

Illustrations in this manual may differ, however this does not affect the usability of your device. Device.

No claims can therefore be derived from the information and descriptions provided. Changes and We reserve the right to correct errors!

Your suggestions regarding these operating instructions are an important contribution to optimizing our work. which we offer our customers. Please contact us with any questions or suggestions for improvement. our service.

Should you have any further questions after reading these operating instructions, or should you encounter a problem If you cannot resolve the issue using these operating instructions, please contact your specialist dealer.

Manufacturer information:

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Mail: info@unicraft.de

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Product identification:

fan

BV 301-3

BV 501-3

Article number

6266133

6266153

Original operating instructions
according to DIN EN ISO 20607:2019

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Language: German

Author: LA/CO



1 Security

Conventions of representation

• provides additional information

• prompts you to take action

• Enumerations

This part of the operating instructions

• explains the meaning and use of the terms used in this operating manual

Warning notices,

• defines the intended use of the fan,

• points out the dangers that may arise for you and others if these instructions are not followed.
could

• informs you about how to avoid dangers.

Please note the following in addition to the operating instructions.

the applicable laws and regulations,

the legal provisions for accident prevention ,

• the prohibition, warning and mandatory signs.

Always keep the documentation near the device.

1.1 Safety instructions (warnings)

Hazard classification

We divide the safety instructions into different levels. The table below gives you an overview.

Overview of the assignment of symbols (pictograms) and signal words to the specific hazard and the (possible) consequences.

pictogram	Signal word	Definition/Consequences
	DANGER!	Failure to comply poses an immediate danger that could lead to serious injury or death. High level of risk.
	WARNING!	Failure to comply poses a potential danger that could lead to serious injury or death. Medium risk level of hazard.
	CAUTION!	Failure to comply or a risky procedure poses a potential danger that could lead to personal injury or property damage. Low level of risk.
	DANGER!	Situations that can lead to property damage and impair the function of the product.
	information	Application tips and other important/useful information and advice. No dangerous or harmful consequences for persons or property.

Pictograms that indicate specific dangers



General
Warning signs



Warning about
electrical
Tension



Warning about
Hand injuries



Warning about hot
surface



Warning about
automatic
start



Warning of obstacles on the
ground



Warning: Risk of tipping!



Warning: Suspended load!



Warning:
Flammable substances!

Pictograms indicating commands/prohibitions



Use protective clothing!



Use hearing protection!



Follow the instructions!



Unplug the power cord!



Use eye protection!



Use hand protection!



Use foot protection!



1.2 Intended Use The fan is intended for

regulating room air, in particular for improving air circulation within the operating limits specified by the manufacturer. The device is intended for indoor use and may only be used in accordance with its technical specifications.

The fan may only be operated if it is in perfect working order and in accordance with these operating instructions. All specifications regarding installation, operation, and maintenance must be followed.

Any use that goes beyond or deviates from the intended use described is considered improper.

Failure to follow the intended use and the instructions in this manual will void all warranty and guarantee claims. The manufacturer accepts no liability for any resulting damage.

Part of the intended use is that you
• follow the operating instructions,
• comply with the inspection and
maintenance instructions.

Reasonably Foreseeable Misuse: Any use of the dehumidifier

that is not in accordance with its intended purpose or is otherwise considered misuse. Examples include:
• Operation without functioning safety devices.
• Misuse of

the device.
• Use in areas with corrosive or flammable substances in

the air.
• Use in a horizontal position.
• Use

outside the specified performance limits.
• Ignoring signs of wear or damage.
• Bypassing or

altering safety devices.
• Failure to comply with

maintenance instructions.
• Use of unauthorized spare parts, accessories, or

consumables.
• Careless handling during operation.
• Modifications, alterations,

or technical changes to the device.

Misuse can cause dangerous situations. Stürmer Maschinen GmbH accepts no liability for damage caused by improper use or technical modifications. Claims arising from such damage are excluded. **WARNING!**

Improper use of the fan
• creates dangers for personnel,
• endangers the device and other assets of the operator,
• may impair the function of the fan.



1.3 Residual risks

Even when all safety regulations are observed and the fan is used correctly, residual risks remain:

• **Danger from electric current, especially when using improper**

Connection cables or mains plugs, as well as wear and tear or damage to electrical components.

• **Contact with live parts when electrical equipment is open or improperly maintained**

Components.

1.4 Staff qualifications

Target audience

This guide is intended for

• the operators, •
the operators, • the
maintenance personnel.

Therefore, the warnings relate to both the operation and maintenance of the fan.

Clearly and unambiguously define who is responsible for the various tasks on the fan (operating, maintaining, and repairing). Unclear responsibilities pose a safety risk!

This guide lists the qualifications of the individuals for the various tasks:

operator

The operator received instruction from the operator regarding their assigned tasks and potential hazards resulting from improper conduct. The operator may only perform tasks beyond normal operation if specified in these instructions and expressly authorized by the operator.

electrician

Due to their professional training, knowledge and experience, as well as knowledge of the relevant standards and regulations, qualified electricians are able to carry out work on electrical systems and to independently recognize and avoid potential hazards.

The electrical specialist is specifically trained for the work environment in which they work and is familiar with the relevant standards and regulations.

Specialist

personnel, due to their professional training, knowledge and experience as well as knowledge of the relevant regulations, are able to carry out the tasks assigned to them and to independently recognize and avoid possible dangers.

Instructed person

The person being trained was instructed by the operator about the tasks assigned to them and the potential dangers of improper behavior.

Authorized persons

WARNING!

Improper operation and maintenance of the fan can create hazards for people, machines and the environment.



Only authorized persons may operate the fan!

Authorised persons for operation and maintenance are the instructed and trained specialists of the operator and the manufacturer.



The operator must

ÿ train the staff,

ÿ Instruct staff at regular intervals (at least once a year) about

- all safety regulations relating to the device,
- the operation,
- the recognized rules of technology,

ÿ check the staff's level of knowledge,

Document the training/instruction sessions,

ÿ Have participation in the training courses/instructions confirmed by signature,

Check whether staff work in a safety-conscious manner and follow the operating instructions.

The operator must

have received training in the use of the fan ,

ÿ know the function and mode of operation,

ÿ before commissioning

- have read and understood the operating instructions,
- be familiar with all safety equipment and regulations.



1.5 General safety instructions

ÿ Store the fan only in well-ventilated rooms and avoid mechanical damage.
during storage.

ÿ Ensure that pipes and cable installations are protected and shielded from damage
are secured.

ÿ Keep ventilation openings clear and perform maintenance according to the manufacturer's recommendations.
through.

ÿ Only use the fan on a flat, stable surface to minimize vibrations and noise.
reduce.

ÿ Do not immerse the device in water or other liquids, and do not splash or pour anything on it.
Water on the fan.

ÿ Only use the fan with the specified voltage and exclusively in
Interiors.

ÿ Do not place heavy objects on the device and do not tilt it.
To avoid damage or spills.

ÿ Do not insert any hard or sharp objects into the device to prevent malfunctions and damage.
impede.

ÿ Children may only operate or touch the fan under supervision.

ÿ Switch off the fan and unplug it when it is not in use or when
Disruptions occur.

ÿ Damaged power cables may only be replaced by the manufacturer, its customer service department, or a similarly qualified professional.
A qualified person will be replaced.

ÿ Do not turn the fan on or off by plugging it in or out.

ÿ Do not place the device near heat sources such as open flames or radiators.

ÿ Do not use flammable substances such as insecticides or solvents near the
Ventilators.

ÿ Clean the device only with a soft cloth; chemical solvents such as gasoline or
Alcohol must not be used.

ÿ Never turn the fan upside down.

ÿ Repairs and maintenance may only be carried out by qualified specialists.

ÿ Regularly check that cables and connections are undamaged to prevent electric shock or
to avoid other dangers.

ÿ Only use tools recommended by the manufacturer for cleaning or maintenance.

HAZARD OF EXPLOSION

Keep the area around the device well ventilated. Keep away from sparks, open flames, and any other form of inflammation.

Where flammable vapors or dust can form (e.g. near fuel, (e.g., wood dust or grain storage areas) due to the risk of explosion, the device must be switched off. be switched off.



FIRE HAZARD

Ensure that no flammable, ignitable materials are near the

The fan must be located in the work area. It must not be placed near flammable materials. Keep suitable fire extinguishers readily

available.

Ensure that fire protection devices are located near the work area.



1.6 Safety markings

The following safety markings and symbols are affixed (Fig. 1-1), which must be observed and followed. will need to be:

1



2



3

Warnung / warning



Setzen Sie das Gerät weder Wasser noch Regen aus. Verwenden Sie das Produkt nicht mit einer Drehzahlregelung. Bewegen oder drehen Sie den Ventilator niemals während des Betriebs. Trennen Sie das Gerät vor Wartungsarbeiten von der Stromversorgung.

Do not expose the device to water or rain. Do not use the product with a speed control. Never move or rotate the fan during operation. Disconnect the device from the power supply before performing maintenance work.

Fig. 1-1: Safety markings: 1 Mandatory sign: Follow instructions, use foot protection, unplug the power cord | Prohibition time chen: Do not reach inside! | 2 Warning signs: Warning of electrical voltage! | 3 Warning notice

A notice:

Damaged or missing safety symbols on the fan can lead to errors with

This can lead to personal injury and property damage. The safety symbols affixed to the device They must not be removed. Damaged safety symbols must be replaced immediately.



Please note the following:

If the device becomes faded or damaged during its lifetime

Safety markings require immediate replacement with new signs.

From the moment the signs are not immediately recognizable and understandable at first glance, to take the device out of service until the new signs are installed.

1.7 Safety data sheets

Safety data sheets for dangerous goods can be obtained from your specialist dealer or by calling +49 (0)951/96555-0. Specialist retailers can find safety data sheets in the download area of the partner portal.

2 Technical Data

Model	Unit	BV 301-3	BV 501-3
Article number		6266133	6266153
Length x Width x Depth (product) approx.	mm	380x145x367	585x265x580
Weight (net) approx.	kg	2.9	5.7
Connection voltage	V	220 - 240	220 - 240
Phase(s)		1	1
Type of current		AC	AC
Mains frequency	Hz	50	50
Rotor diameter	mm	305	486
Power consumption	W	50	111
Protection class of drive motor		IP20	IP20
Engine speed	min-1	1350	1250
Connection cable length	m	1.5	1.5
Maximum air volume.	m³/h	2570	5315
Air volume stage 1	m³/h	1511	3676
Air volume stage 2	m³/h	1832	4421
Air volume level 3	m³/h	2570	5315
Air exit velocity	m/s	6.1	8.5
sound pressure level	dB(A)	51.7	70.8

3 Type plate

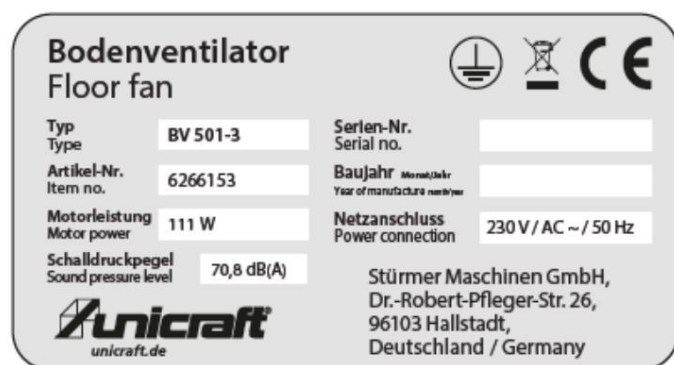


Fig. 3-1: Type plate BV 501-3

4. Transport, packaging, storage

4.1 transport

Upon delivery, check the fan for visible transport damage. If you find any damage
If you discover any of these, report them immediately to the transport company or the retailer.
Only transport the fan in an upright position.

4.2 Packaging

All packaging materials and aids used are recyclable and must generally be disposed of in the manner described below.
be recycled. Shredded cardboard packaging components should be taken to the recycling center.
Waste paper collection. The films are made of polyethylene (PE), the padding parts of polystyrene (PS). These materials
Dispose of it at a recycling center or at the waste disposal company responsible for your area.

4.3 storage

Clean the fan thoroughly before storing it and remove any dust deposits to avoid malfunctions.

Store the device in a dry, clean, and frost-free environment. The storage location must be protected from moisture, direct sunlight, and strong temperature fluctuations.

be protected from mechanical stresses.

5 Commissioning

Depending on the model, the fan is either delivered fully assembled or requires assembly before use. The pre-assembled version is ready for immediate use.

For the partially disassembled version, the release buttons (1) on both sides of the base must be pressed. Then insert the fan into the holder (2) until the buttons audibly click into place.

5.1 BV 501-3

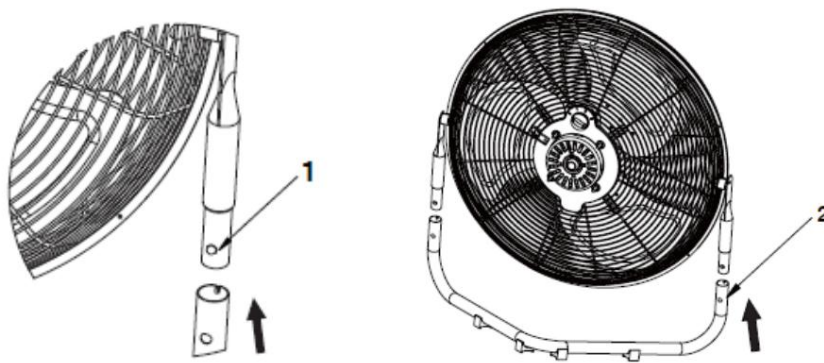


Fig. 5-1: Assembly BV 501-3

5.2 Lineup

The fan must be placed on a firm, stable, and level surface. The installation location must provide sufficient stability to prevent tipping or slipping during operation. Furthermore, it must be ensured that the fan is positioned so that airflow is not obstructed.

6 Operation

The fan must be connected to a suitable power source according to the technical connection specifications. The device can then be operated as intended. The fan has three speed settings that can be adjusted depending on the desired air circulation.

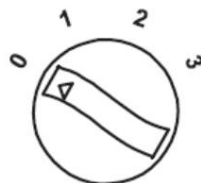
1. Switch on the device using the rotary switch on the back and select the desired option.

Speed:

0 – Off

1 – Low
2 – Medium

3 – High



2. Tilt the fan head up or down to direct the airflow in the desired direction.
steer.



7 Maintenance, inspection and repair

Regular and thorough maintenance of the fan is a basic requirement for a long service life. Lifespan, for good working conditions and maximum productivity. Ensure that the Maintenance work is carried out regularly.

Warning! Danger if personnel are insufficiently qualified:

Insufficiently qualified persons can cause damage through improper repair work. fail to assess and implement the risks to the user arising from the fan. themselves and others are at risk of serious injury.

Always unplug the device from the wall socket before servicing it.

All maintenance work must be carried out only by qualified personnel. If maintenance and If repair work is carried out by persons who are not authorized to do so, the warranty becomes void. Warranty claim against .



7.1 Cleaning and Maintenance

WARNING!

Always keep the device clean. Use for

Never use harsh cleaning agents. These can cause damage. or damage components. Do not open the housing to access the internal parts. To clean, do not spray water into the device.

Switch off the fan and disconnect it from the mains power supply.

Ensure that all moving parts have come to a complete stop.

Regularly clean protective grilles, rotor blades and air passages of dust and dirt .

Use a soft, dry or slightly damp cloth for cleaning .

Check that the protective grilles and components are securely in place.

Check power cables and connectors for damage.

ÿ In case of damage or malfunctions, take the device out of service.



8 Fault table

Disturbance	Possible cause	Fix
The fan won't start.	No electricity supply.	Check the power connection, socket and fuse.
	Power cord or plug damaged.	Take the device out of service and have it checked by qualified personnel.
The fan does not run at all speed settings.	Faulty switch or control element.	Take the device out of service and have it checked by qualified personnel.
Low airflow.	Protective grilles or rotor blades dirty.	Switch off the device, disconnect it from the power supply and clean it.
Unusual noises or vibrations.	The fan is not stable or components are loose.	Check the installation location and verify that the components are securely in place.
The fan switches off during operation.	Overheating or technical malfunction...	Switch off the device, let it cool down, and restart it. If the problem persists, contact a qualified technician.

9 Disposal and recycling of old appliances

9.1 Disposal information / Recycling options:

Do not simply throw the packaging and later the used product into the environment, but dispose of both properly in accordance with the guidelines set out by your city/municipal administration or the responsible waste disposal company.

9.1.1 Taking out of service

CAUTION!

Disused products must be taken out of service immediately and professionally to prevent later misuse and endangerment of the environment or people.



If necessary, disassemble the device into manageable and recyclable components. Dispose of the device components according to the designated disposal routes.

9.1.2 Disposal of the new appliance packaging

All packaging materials and aids used for the fan are recyclable and must be recycled. Any wood used in the packaging can be disposed of or recycled. Cardboard packaging components can be shredded and placed in the waste paper collection.

The films are made of polyethylene (PE) or the cushioning parts of polystyrene (PS). These materials can be reused after processing if they are taken to a recycling center or your local waste disposal company. Please ensure that the packaging material is sorted by type so that it can be directly recycled.

9.1.3 Disposal of the old appliance

INFORMATION

For your own safety and the sake of the environment, ensure that all components of the device are disposed of only through the designated and approved channels. Please note that electrical devices contain a variety of recyclable materials as well as environmentally hazardous components. Help ensure that these components are separated and disposed of properly. If in doubt, contact your local waste disposal authority. For processing, you may need to seek the assistance of a specialized waste management company.



9.1.4 Disposal of electrical and electronic components

Ensure proper disposal of the electrical components in accordance with legal regulations. The device contains electrical and electronic components and must not be disposed of as household waste. According to the European Directive on Waste Electrical and Electronic Equipment (WEEE) and its implementation into national law, used power tools and electrical appliances and machinery must be collected separately and recycled in an environmentally sound manner.

As the operator, you should obtain information about the authorized collection and disposal system that applies to you. Ensure that the batteries and/or rechargeable batteries are disposed of properly and in accordance with legal regulations. Only place discharged batteries in the collection boxes at retailers or municipal waste disposal facilities.



9.2 Disposal via municipal collection points

Disposal of used electrical and electronic equipment.

(To be applied in the countries of the European Union and other European countries with a separate collection system for these devices).



The symbol on the product or its packaging indicates that this product should not be treated as normal household waste, but must be handed in at a collection point for the recycling of electrical and electronic equipment.

By disposing of this product correctly, you are protecting the environment and the health of others. Improper disposal endangers the environment and human health. Recycling helps reduce the consumption of raw materials. For more information on recycling this product, please contact your local council, waste management company, or the store where you purchased it.

10 spare parts

Risk of injury from using incorrect spare parts!

Using incorrect or faulty spare parts can create hazards for the operator and cause damage and malfunctions.



Stürmer Maschinen GmbH accepts no liability or warranty for damage or malfunctions resulting from failure to observe these operating instructions. For repairs, use only flawless and suitable tools, original spare parts, or series parts expressly approved by Stürmer Maschinen GmbH.

The manufacturer's warranty is void if unauthorized replacement parts are used.

Information about technical customer service

Repairs covered by the warranty must be carried out exclusively by service technicians authorized by us. Use only original spare parts.

10.1 Ordering Spare Parts Spare

parts can be obtained from your authorized dealer. Send a copy of the spare parts diagram with the marked components to your dealer and specify the following:

Article number

• Device name • Date of

manufacture • Item numbers

of components and, if applicable, corresponding spare parts drawing number • Quantity • Desired shipping

method (post, freight, sea, air, express) • Shipping address

Spare part orders without the above information cannot be processed. If no shipping method is specified, shipping will be at the supplier's discretion. Information regarding the device type, article number, and year of manufacture can be found on the type plate attached to the fan.

Example:

The protective grille for the BV 301-3 fan must be ordered. The protective grille is number 1 in the spare parts diagram.

When ordering spare parts, send a copy of the spare parts drawing with the component (protective grille) and position number (1) marked to the authorized dealer and provide the following information:

• Model designation	BV 301-3
Article number	6266133
Drawing number	1
• Position number	1

10.2 Spare parts drawings

BV 301-3

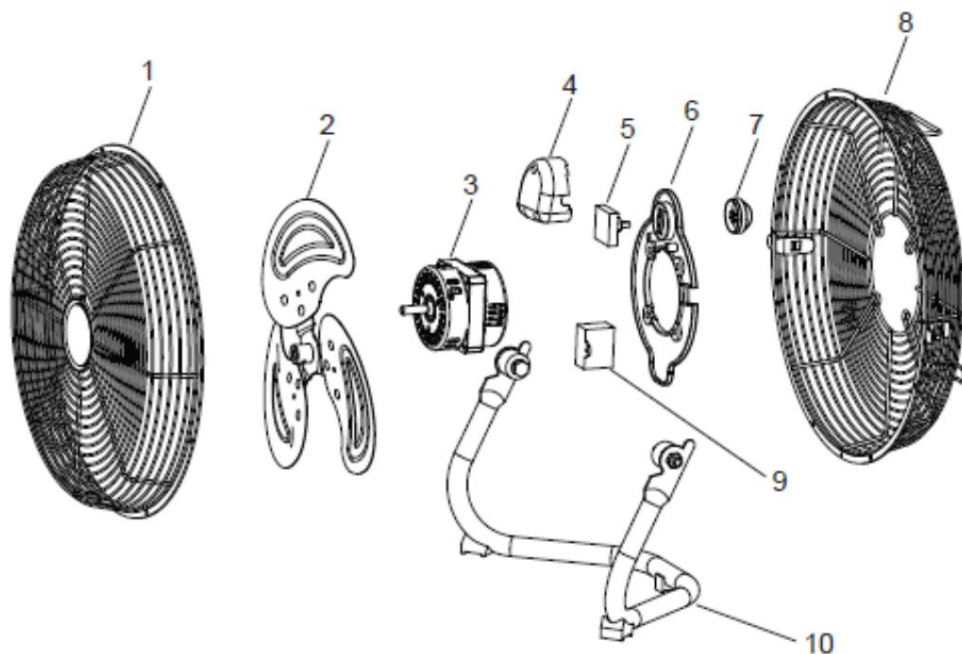


Fig. 10-1: BV 301-3

BV 501-3

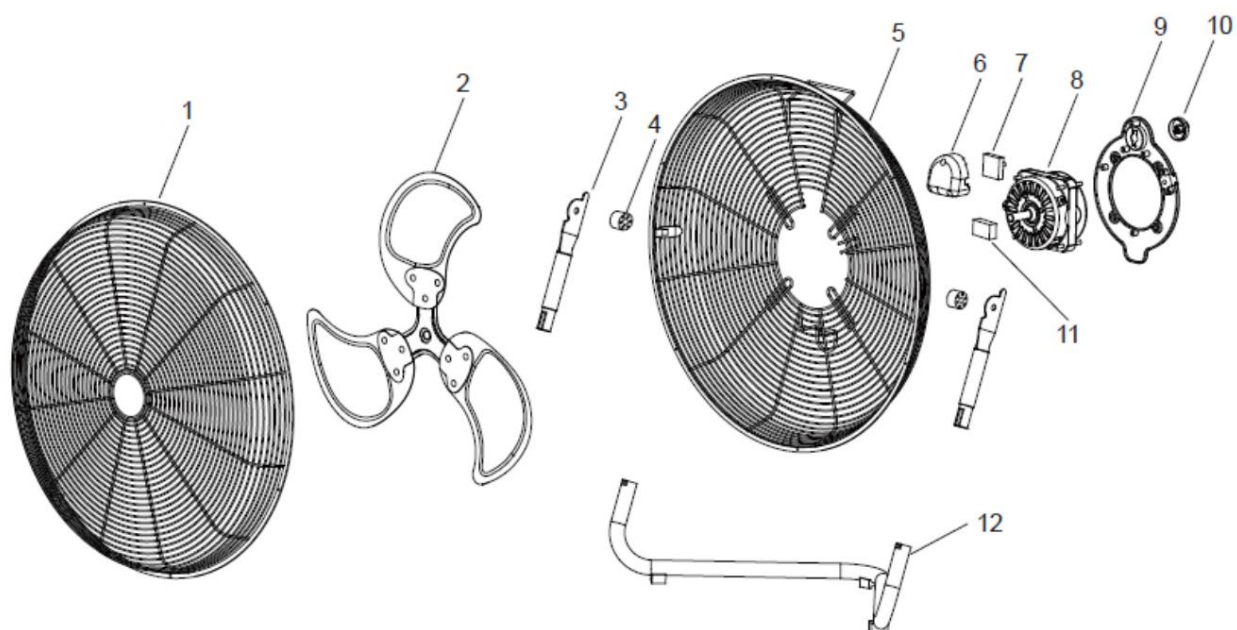


Fig. 10-2: BV 501-3

11 Electrical circuit diagram

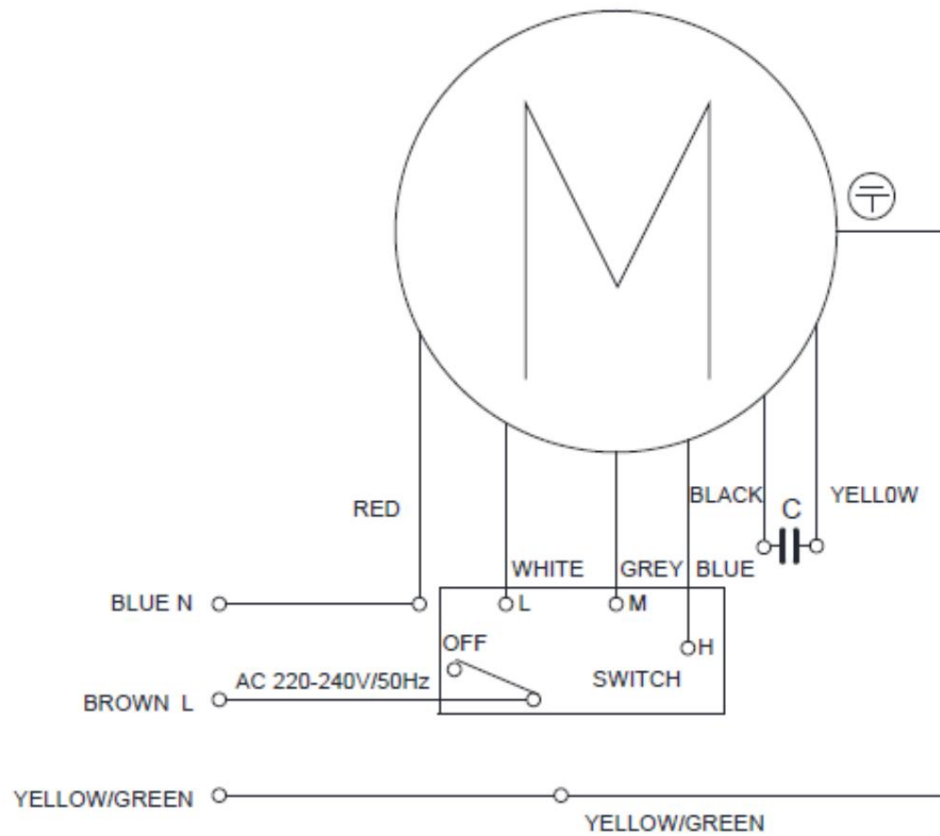


Fig. 11-1: Electrical circuit diagram

12 EU Declaration of Conformity

According to Low Voltage Directive 2014/35/EU

Manufacturer / Distributor:

Stürmer Maschinen GmbH
Dr.-Robert-Pfleger-Str. 26
D-96103 Hallstadt

Product group:

 **Unicraft®** Workshop technology

Type designation:

fan

Article number

Product name: *

☐ BV 301-3

6266133

☐ BV 501-3

6266153

Serial number: *

*
 Year of construction:

20_____

* Fill in these fields using the information on the nameplate.

all relevant provisions of the above-mentioned directive as well as the other applied standards – including any changes to these changes that were in effect at the time of the declaration.

Applicable EU directives:

2014/30/EU

EMC Directive

2009/125/EC

Ecodesign Directive

2011/65/EU

RoHS Directive

2015/863/EU

RoHS supplement

2017/2102/EU

RoHS supplement

EN IEC 60879:2019

Comfort fans and controllers for home use and similar purposes -

EN 50564:2011

Methods for measuring performance characteristics

EN IEC 60704-1:2021

Electrical and electronic household and office appliances - measurement of low Power consumption

EN IEC 60704-2-7:2020

Electrical appliances for household and similar purposes - Test procedure for determining airborne sound emissions - Part 1: General requirements

Electrical appliances for household and similar purposes - Test procedure for determining airborne sound emissions - Part 2-7: Special provisions for fans

EN IEC 55014-1:2021

Electromagnetic compatibility - requirements for household appliances,

EN IEC 55014-2:2021

Power tools and similar electrical equipment - Part 1: Interference emission

Electromagnetic compatibility - requirements for household appliances,

Power tools and similar electrical equipment - Part 2: Immunity to interference - Product family standard

EN IEC 61000-3-2:2019 + A1:2021

Electromagnetic compatibility (EMC) - Part 3-2: Limit values - Limit values for

EN 61000-3-3:2013 + A1:2019 + A2:2021 + A2:2021/AC:2022

Harmonic currents (device input current ≤ 16 A per conductor)

Electromagnetic compatibility (EMC) - Part 3-3: Limits - Limitation of voltage changes, voltage fluctuations and flicker in public low-voltage supply networks for devices with a

Rated current ≤ 16 A per conductor, not subject to any special connection conditions

Name and address of the person authorized to compile the technical documentation:

Kilian Stürmer, Stürmer Maschinen GmbH, Dr.-Robert-Pfleger-Str. 26, D-96103 Hallstadt



Kilian Stürmer (Managing Director)
 Hallstadt, March 11, 2026





13 Appendix

13.1 Copyright

The contents of these instructions are copyrighted and the sole property of Stürmer Maschinen GmbH. Their use is permitted within the scope of operating the fan.

Any use beyond this is not permitted without the manufacturer's written consent.

Distribution, reproduction, use, and disclosure of this document are prohibited unless expressly permitted. Violations will result in liability for damages.

We register trademark, patent, and design rights to protect our products, where possible. We strongly oppose any infringement of our intellectual property. We reserve the right to make technical changes at any time.

13.2 Limitation of Liability All

information and instructions in the operating manual have been compiled taking into account the applicable standards and regulations, the state of the art, and our many years of knowledge and experience.

Stürmer Maschinen GmbH accepts no liability for damages in the following cases: ÿ Failure to observe the operating instructions, ÿ Use not in accordance with the intended purpose, ÿ Use of unqualified and unprofessional personnel, ÿ Unauthorized modifications or alterations, ÿ Technical changes, ÿ Use of unauthorized spare parts.

The actual scope of delivery may differ from the explanations and illustrations described here in the case of special versions, when using additional ordering options or due to the latest technical changes.

The obligations agreed in the delivery contract, the general terms and conditions, the manufacturer's delivery conditions and the legal regulations valid at the time of conclusion of the contract shall apply.

13.3 Storage

DANGER!

Incorrect and improper storage can damage and destroy fan components.



Store the packaged or already unpacked parts only under the intended environmental conditions.

Consult your specialist dealer if the device and accessories need to be stored for longer than three months and under environmental conditions other than those prescribed.

14 Product observation

We are obligated to monitor our products even after delivery.

Please tell us anything that is of interest to us:

Changed settings data.

• Experiences with the fan that are important for other users. • Recurring malfunctions.

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15 notes



www.stma.de/youtube-de



www.facebook.com/stuermer.maschinen.gmbh



www.xing.com/companies/stürmermaschinen.gmbh



www.linkedin.com/company/8690471